

**Labeling plant for objects of different sizes**

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**Abstract**

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The labeling plant automatically labels freight items (12). It has a conveyor belt (10) to transport the items, a bearing rack (18) at a labeling point (30) on the conveyor belt and a labeling head (20) on the rack to transfer labels to the labeling surface (24) of the object. A camera unit (14) supplies picture data from the labeling surface to a control unit (16) which controls the labeling head with the aid of a positioning device.

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